# **DMIE Procedure Select Parts**

# 1. Title

Assessment and Selection of Electronic Parts for Flight Projects

# 2. Process

Provide Electronic Parts Engineering

# 3. Steps

| Actor  | Step | Action   |
|--|------|--|
| Designer   | 1    | Identify electronic function (part) required for design. Submit parts list to Office 507 for review and assessment. Provide performance requirements for parts and subsystems.   |
| Parts Interface Engineer (PIE)/ Parts Specialist | 2    | Determine environmental parts requirements and performance requirements including allowable degradation and error rates. Assess parts lists for potential radiation, reliability assurance, cost and availability problems. Recommend evaluations, procurement controls, screening tests, alternative part types, and preferred sources. |
| Cognizant Engineer/ Designer                     | 3    | Accept and/or modify parts list based on Office 507 assessment. If designer selects new parts, then parts list assessment is repeated for newly selected parts. If performance requirements are modified to accommodate environmental impact, notify the PIE of changes.   |
| PIE  | 4    | Using final parts list, develop parts acquisition proposal by determining part cost, delivery schedule, and residual risks, based on expected environmental effects during mission life. If necessary, develop Non-Standard Parts Approval Requests (NSPARs) governing parts approval flow for high risk or non-standard                 |

|                                 |    | parts. Define necessary pre- and post-<br>acquisition tests, such as construction<br>analysis, destructive physical analysis,<br>radiation evaluation and characterization,<br>advanced or emerging technology evaluation<br>and radiation lot acceptance testing. Provide<br>estimated cost and schedule for recommended<br>tests. |
|---------------------------------|----|---|
| Cognizant Engineer/<br>Designer | 5  | Approve parts acquisition proposal including accompanying pre- and post-acquisition tests and evaluations. Generate waivers if necessary. If not acceptable, return to Step 1.  |
| PIE                             | 6  | If accepted recommendation includes performance of pre-procurement evaluations then prepare test/evaluation plan including cost and schedule.   |
| Cognizant Engineer              | 7  | Approve proposed test/evaluation plan.  |
| PIE                             | 8  | Implement approved test/evaluation plan. Submit results, changes in risk assessment, and recommendations. Capture results in the Electronic Parts Information Network System (EPINS).   |
| Cognizant Engineer              | 9  | Review and approve results and recommendations.   |
| PIE                             | 10 | Initiate Acquisition process for approved line item(s).   |

# 4. Applicability

This procedure applies to the selection of electronic parts for all flight hardware.

# 5. Tips (optional)

Sources of additional information on parts selection, including test data, guidelines, and catalogs, are available from:

- Parts Website at http://parts.jpl.nasa.gov
- Radiation Databank RADATA at http://parts.jpl.nasa.gov/jprrada.htm
- GSFC EEE Parts Information Management System (EPIMS) at http://epims.gsfc.nasa.gov/

#### 6. Source

Provide Electronic Parts Engineering

#### 7. Rationale

Electronic parts selection is an integration of the mission parameters, project budget and schedule limits, and the performance requirements needed by the design. The procedure provides a systematic approach to evaluate and select electronic parts program for the project or task. Assistance will be provided for identifying and mitigating cost, schedule and performance risks. It is prudent and cost-effective to select parts based on all factors, not just performance characteristics under laboratory conditions.

#### 8. Consequences

#### Natural consequences:

- Not meeting mission objectives.
- Not achieving low life cycle costs.
- Not achieving the desired mission risk level
- System and part failures
- Last minute re-work and part substitutions

# 9. Trigger/Result (optional)

TRIGGER: Project identification of electronic parts needs.
RESULT: Supply evaluation of electronic parts and whether parts meet project requirements (cost, schedule, performance, life) along with risk assessment.

### 10. Related Procedures (optional)

Parts Program Management
Develop Approach
Parts Acquisition
Post-Delivery Support
Parts Knowledge Management
Parts Engineering Facility Management

# 11. Frequently Asked Questions (optional)

[TBD]

# 12. Change Description

This is a new procedure.

# 13. Notification (optional)

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[X] Visible Draft or
[ ] Invisible Draft
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  Cherniack, E.
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  Clawson, J.
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  Cooper, L.
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  Cunningham, G.E.
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  Dickerson, M.
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  Fraschetti, G.
                          3870
  Garrison, P.
                          3501
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                          1400
  Gavit, S.
                          7620
  Geer, D
                          3440
  Graf, J.
                          7830
  Greanias, G.
                          5150
  Harris, W.
                          3800
  Hoffman, A.
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  Hovland, L
                          3870
  Hunter, J.
                          7020
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| Kaki, S.      | 7700        |
|---------------|-------------|
| Klein, J. Dr. | 3440        |
| Koch, J.      | 5050        |
| Komarek, T.   | 3360        |
| Kyriacou, C.  | 3360        |
| Laeser, R.    | 1000        |
| Langmaier, J. | 3400        |
| Lau, G.       | 3110        |
| Lehman, D     | 7610        |
| Livermore, T. | <b>7240</b> |
| Livesay, L.   | 7610        |
| Marr, J       | 7240        |
| McNamee, J.   | 4300        |
| Menke, R.     | 5150        |
| Miller, J.    | 5060        |
| Muirhead, B   | 4100        |
| Norris, D.    | 3870        |
| Pace, G.      | 4500        |
| Perret, J.    | 3360        |
| Reh, K.       | 3440        |
| Rose, J.      | 5170        |
| Schlue, J.    | 5150        |
| Simmons, L.   | 7500        |
| Staehle, R.   | 7420        |
| Stevens, C.   | 3870        |
| Suggs, E.     | 4500        |
| Suitor, J.    | 5010        |
| Swenson, D.   | 7000        |
| Woerner, D.   | 7410        |
| Wright, L.W.  | 5040        |
| Yamarone, C.  | 7700        |
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